

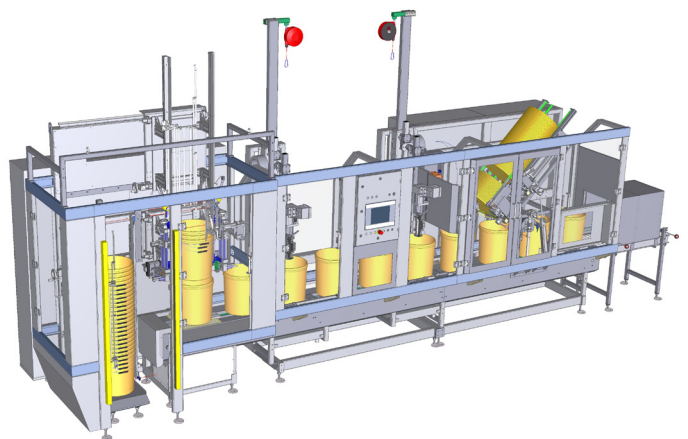


## PAIL FILLER TYPE 410

The *AdvancedLine* pail filler type 410 is designed to pump pasty products into round, oval and rectangular pails. The pail filler type 410 can be adjusted to your requirements in an optimum way and can be combined with upstream processes such as mixing or pumping or downstream processes such as palletising. The pail filler includes the integrated denester E1200, the double filling station with product flow control F2.5C and the robot lid placer and closer D1200. All stations are operated with the central Feige touch panel. The pail filler is also available in other designs, e.g. with integrated sealer (then type 413) or with only one filling station (then type 408).

### The Benefits

- Calibrated high speed filling even for finished packages
- Continuous product supply possible
- No buffer tank required
- Product line can be cleaned using a pig
- Extremely low cleaning work when products are changed
- Pail stacks can be inserted at floor level
- Even when the stacks are changed, the pails are supplied without interruption
- Magazine can be upgraded to increase the stacking capacity
- Lids are supplied without interruption, even when magazine is refilled
- Lids are placed while the pails are moving
- Flexible robot enables mechanically compact pail closing



## TECHNICAL DATA | DESIGN

### Type 410.5-2-EDn

Pail filler with product flow control and 2 filling units  
The filling heads are used separately in batch operation  
Product can be changed without ancillary time  
Discontinuous product control  
Nominal output up to 600 pails/h

### Type 410.5-C-EDn

Pail filler with product flow control and 2 filling units  
Both filling heads are used simultaneously  
Continuous pump control  
Nominal output up to 720 pails/h

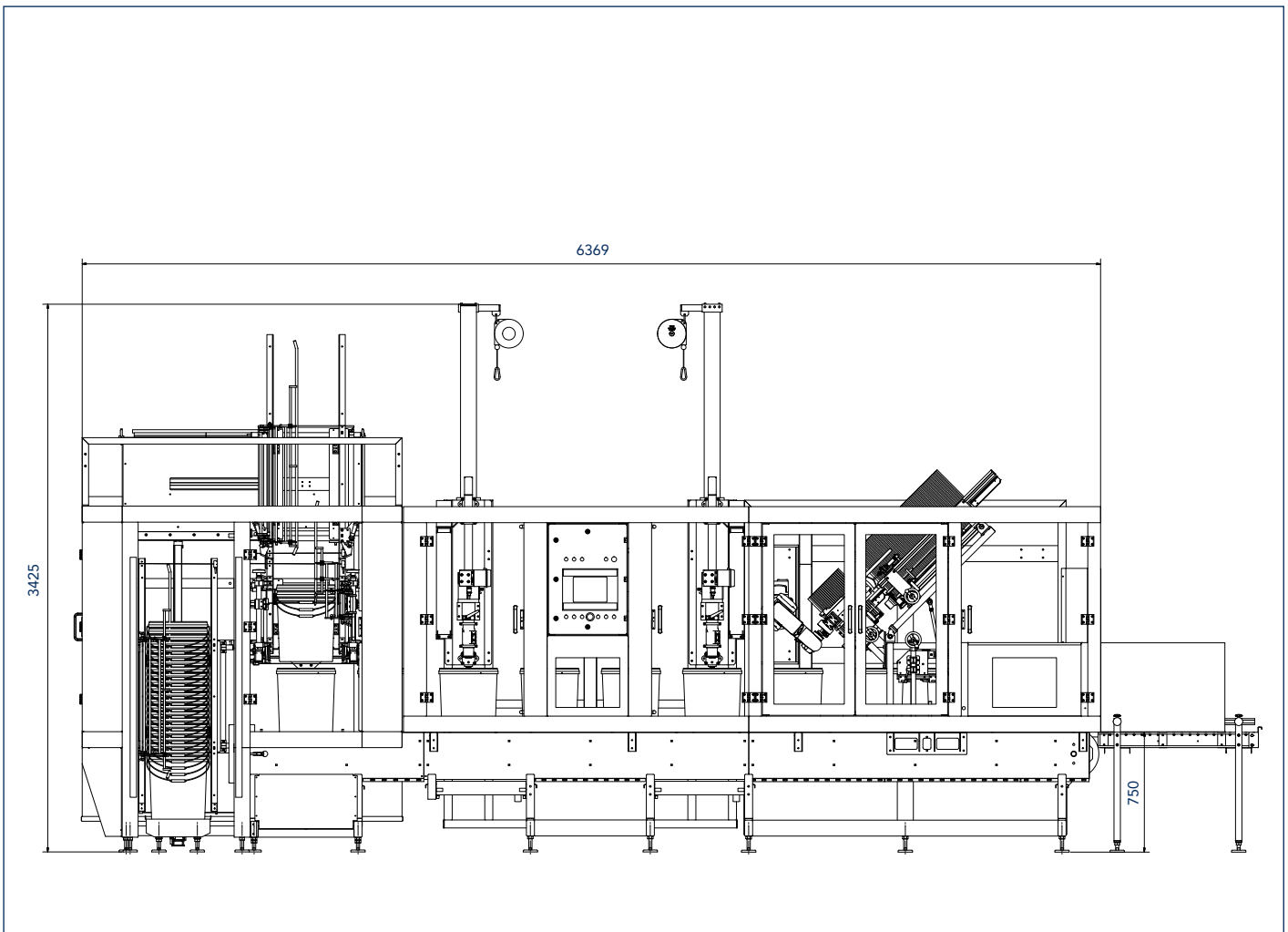
### Incl. Type E1200

Pail denester with independent refill magazine  
and optional pail stacking magazine

### Incl. Type D1200

Robot lid placer with independent refill magazine and lid roller

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### TECHNICAL DATA

Electric design	3x400V/N/PE/50Hz input power max. 6 kVA
Air consumption	450 NI/min
Weight	2600 kg
Weighing range (approved for verification)	2.5 to 40 kg
Pump control	4 to 20 mA for customer's product pump
Ambient temperature	5° to 35 °C
Product temperature	0° to 130 °C

All information is meant for orientation. We would be glad to prepare a binding quotation.